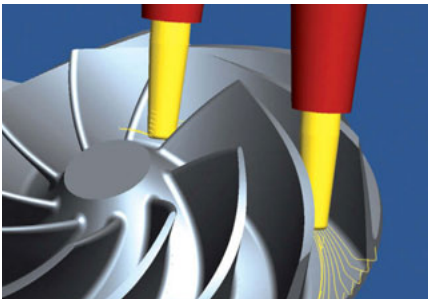
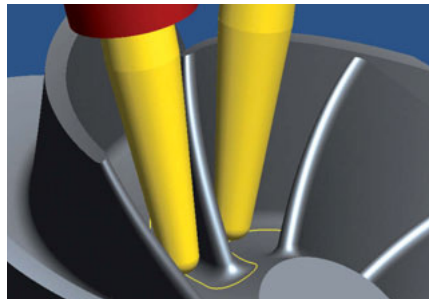


Impeller: milled on a Hermle C 40 U dynamic

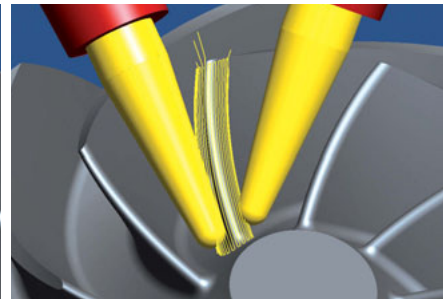
Milling impellers is a highly challenging technical process. For instance, optimum use of the space between the blades must be made to ensure the tool maintains maximum rigidity, and technical parameters such as the lead angle and feedrate need to be set. The Multiblade package from *hyperMILL*® makes programming a snap without the need for any special skills. A range of automatic functions, together with fully automated collision avoidance, reduce programming times and make programming that much easier.



Multiblade Roughing Ball mills and bullnose endmills with a cylindrical or conical cutter and a reinforced shank can be used for efficient roughing.



Multiblade Flank Milling The best fit function automatically detects the best fit of the tool to the blade geometry, which in most cases is doubly curved. The result is highly precise machining.



Multiblade Edge Milling The leading edges are finished separately, as it is not possible due to their curvature to generate these in one step at the same time that flank milling of the blade geometry is performed.



Machine: Hermle C 40 U dynamic

Main Spindle (motor spindle)	RPM range	18.000 RPM ⁻¹ /15 kW
Workspace	Rapid traverse linear	45/60 mm/min
	Traverse path X/Y/Z	850/700/500
NC rotary table	Clamping surface	ø 420 mm
	Tilt area	+91°/-139°
	Speed A/C axis	55/65 min
	Max. table load	450 kg
Automation	Controller	HEIDENHAIN iTNC 530
Workpiece	Dimensions	ø 210 mm x 144 mm
	Material	Aluminium



OPEN MIND Technologies AG
 Argelsrieder Feld 5 • 82234 Wessling
 Phone: +49 8153 933-500 • Fax: +49 8153 933-501
 E-mail: Info.Europe@openmind-tech.com
 Internet: www.openmind-tech.com



Maschinenfabrik Berthold Hermle AG
 Industriestraße 8–12 • 78559 Gosheim • Germany
 Phone: +49 7426 95-0 • Fax: +49 7426 95-6110
 E-mail: info@hermle.de
 Internet: www.hermle.de



FRANKEN GmbH & Co. KG
 Frankenstraße 7/9a • 90607 Rückersdorf • Germany
 Phone: +49 911 9575-5 • Fax: +49 911 9575-327

EMUGE-Werk Richard Glimpel GmbH & Co. KG
 Nürnberger Straße 96–100 • 91207 Lauf
 Phone: +49 9123 186-0 • Fax: +49 9123 14313
 E-mail: info@emuge-franken.de
 Internet: www.emuge-franken.de