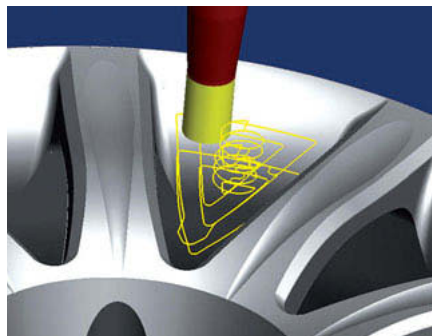


Wheel rim: milled on a Chiron MILL 800 five axis

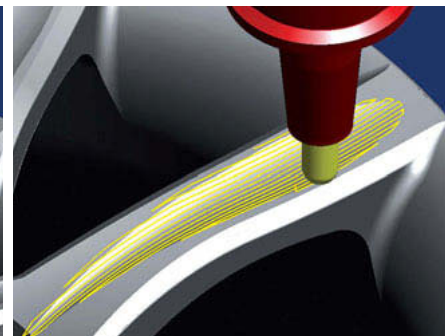
Providing turning, 2.5D, 3D, HSC and 5-axis strategies all within one user interface, *hyperMILL®* is a comprehensive CAM solution. A range of add-on options is available for adapting machining jobs to individual requirements, optimising processes, and reducing machine running times.



Swarf cutting: The convex side surfaces are machined using tangential swarf cutting with point contact. Compared to line cutting with ball mills, milling conditions are superior and a better surface quality is achieved.



Roughing of any stock: Thanks to stock tracking, only those areas are milled where there is material still to be removed. Hence the strategy is also suitable for rest machining.



Equidistant roughing: *hyperMILL®* offers a range of roughing strategies to adapt the machining job to the given requirements. Many different types of surfaces can be produced.



Machine: Chiron MILL 800 five axis

Main Spindle	RPM range	up to 20.000 min ⁻¹
Workspace	Rapid traverse/feed rate	60 m/min
	Traverse path X/Y/Z	800/500/550 mm (Option Y = 630 mm)
NC table	Clamping surface	Ø 450 mm
	Swivel range (A-axis)	+/- 110°
	Rotative range C-axis	360°
	Max. workpiece weight	320 kg
Tool	Tool magazine	24/40/60/92/163
	Milling performance	up to 600 cm ³ /min
	Tool change time	1,5 s
	Chp-to-chip time	≥2,9 s
	Max tool length /-Ø Tool adapter	370 mm / Ø 320 mm HSK-A63
Automation	Controller	Siemens 840 D Fanne 31i-A5 Heidenhain iTNC 530
Workpiece	Dimensions Material	19" Aluminium



OPEN MIND Technologies AG
Argelsrieder Feld 5 • 82234 Wessling • Germany
Phone: +49 8153 933-500 • Fax: +49 8153 933-501
E-mail: Info.Europe@openmind-tech.com
Internet: www.openmind-tech.com



CHIRON-WERKE GmbH & Co. KG
Kreuzstraße 75 • 78532 Tuttlingen • Germany
Phone: +49 7461 940-0 • Fax: +49 7461 940-8000
E-mail: info@chiron.de
Internet www.chiron.de